

www.rintal.com

GROUP RINTAL

Over forty years of history in the world of stairs

NB: qui no misura in pollici?

Rintal was founded in 1974 in Forlì and for more than 40 years has been a world leader in stairs thanks to the development of innovative Solutions for:

PRODUCT DESIGN
MADE IN ITALY

QUALITY OF MATERIALS

QUALITY OF THE FINISHES

PRE AND AFTER SALES ASSISTANCE BY TECHNICAL CONSULTANTS

INSTALLATION SERVICE

With production facilities of over 10,000 square meters Rintal creates interior and exterios stairs, mezzanines, railings and coverings for concrete stairs.

The Rintal Group operates with two brands, each one designed to respond to specific needs of style, functionality and budget:





custom stairs designed to respond to the different needs of Architects, Designers, Builders, Design-build Contractors and Private Clients loft ladders which combine functionality and security in products that are simple and easy to use

RINTAL SMART DESIGN

Is the new contemporary collection that brings together beauty, versatility, innovation, modularity and technology in a unique combination that surprises and delights.

Rintal Smart Design is synonymous with:

Easy design

a proprietary software tool allows a very easy configuration of stairs project in real time.

Custom Solutions

it is possible to customize stair projects by choosing among the many accessories available.

Short Delivery time

production standardization reduces delivery time.

• Easy transport

all stair parts such as structures, steps and railings fit into a single box.

Adaptability to all spaces

the system for adjusting the steps in height (rise) and the depth (run) allows to adapt the staircase to the space available.

The right compromise between ease of climb and dimensions in space is achieved.

• Easy assembling

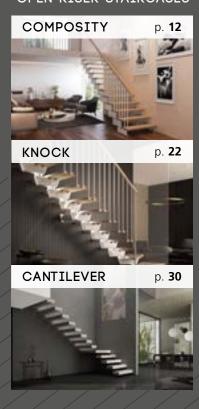
Do iy yourselver can install the stair simply by following installation and video instructions.

PRODUCT RANGE

INTERIORS STAIRCASES

OPEN RISER STAIRCASES SPACE SAVING STAIRCASES

SPIRAL STAIRCASES







OUTDOOR STAIRCASES

SPIRAL STAIRCASES



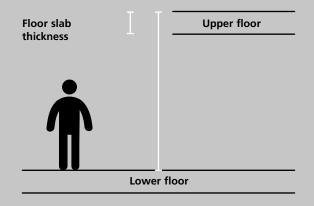
HOW TO SELECT

THE PERFECT STAIRCASE

01. COLLECT ALL DATA

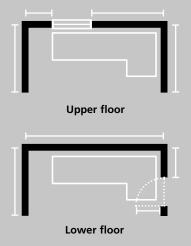
HEIGHT FROM FLOOR TO FLOOR

Determine the distance from the finished floor of the lower floor to the finished floor of the upper floor and the thickness of the ceiling slab.



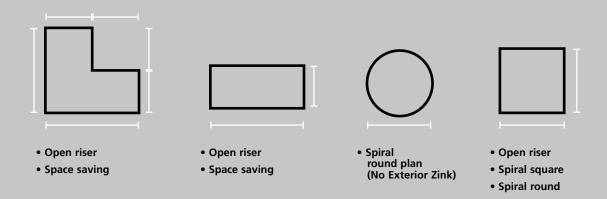
SIZE OF THE STAIRWELL

Measure the dimensions of the space where the stairs will be positioned always considering the architectural elements such as walls, doors, windows, radiators etc., which may obstruct the position of the stairs.

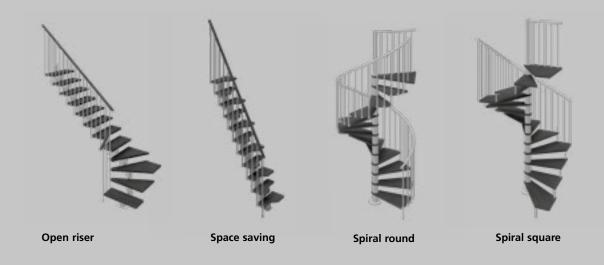


SIZE OF THE OPENING ON THE UPPER FLOOR

If the opening already exists: measure the dimensions of the opening of the upper floor. For the round opening, measure the diameter. For all other types, measure all sides. **If the opening has not yet been made:** identify the type of stair on the basis of the dimensions of the stairwell and then determine the position and the size of the opening.



02. CHOOSE THE TYPE OF STAIRS



GLOSSARY

TYPE OF STAIRS

Open riser staircase: stair characterized by a series of straight winder or platform, which allow the staircase to change direction with a 90° turn. The support is composed of a structure under the steps.

Space saving staircase: open staircase characterized by small steps, specially shaped to allow a steep incline of the staircase. The support is composed of a structure under the steps.

Spiral Staircase: staircase characterized by steps and by a final landing, fixed to a central column.

Configuration: shape of the finished staircase. Open staircases can have linear configuration, with one turn or with two turns. Spiral staircases have two types of configurations: round or square.

MAIN COMPONENTS OF THE STAIRCASE

Structure: modular elements in steel joined together to support the steps.

Steps: wooden elements and the structure are the building blocks of the staircase; the railing is fixed to the steps. In the open staircases, the steps are linear, triangular or square in case the direction of the stairs changes by 90°. In the space-saving staircases they are staggered and shaped in order to reduce the landing space of the stair. In the spiral staircases they are arranged circularly around the central column.

Landing: in space saving staircases and in some models of open staircases is used to change direction (in correspondence of the turn). In the spiral staircases this corresponds to the last step positioned at the landing of the stair, it can be adapted during installation at any ceiling slab opening (triangular, trapezoidal or circular).

Railing: inclined parapet positioned to the side of the steps to prevent any possible fall while ascending or descending the staircase.

Balustrade: horizontal parapet positioned on the upper floor to prevent possible fall on the lower level.

MAIN DIMENSIONS OF THE STAIRCASE

Width (open rise and space saving staircase): overall width of the stair, i.e. the width of the step including the railing.

Diameter (spiral staircase): diameter of the stair including the railing.

Rise: vertical distance between the surface of two successive steps.

This distance is adjustable depending on the default values that vary from stair to stair and that have been established on the basis of the common stair code.

By changing the value of the rise, the total height of the stairs varies: the higher the number of steps, the smaller the value of the rise.

In the open and space-saving stairs the number of rises as equal to the number of steps plus one, the last step to the upper floor landing is installed a step below the slab (the distance between this step and the flooring of the upper floor is equal to the rise).

In the spiral staircases the number of rises is equal to the number of steps: the top landing is installed at the same level as the flooring of the upper floor.

Run: depth of the step from the front edge of the step up to the projection of the front edge of the next step.

In the open stairs the tread is adjustable according to the default values on the basis of the model. The adjustment occurs by moving the step backward or forward in the installation phase.

STAIRCASE AREA

Stairwell: vertical and horizontal space provided and available for the position of the staircase. **Ceiling slab opening:** opening of the ceiling slab for the installation of the staircase.

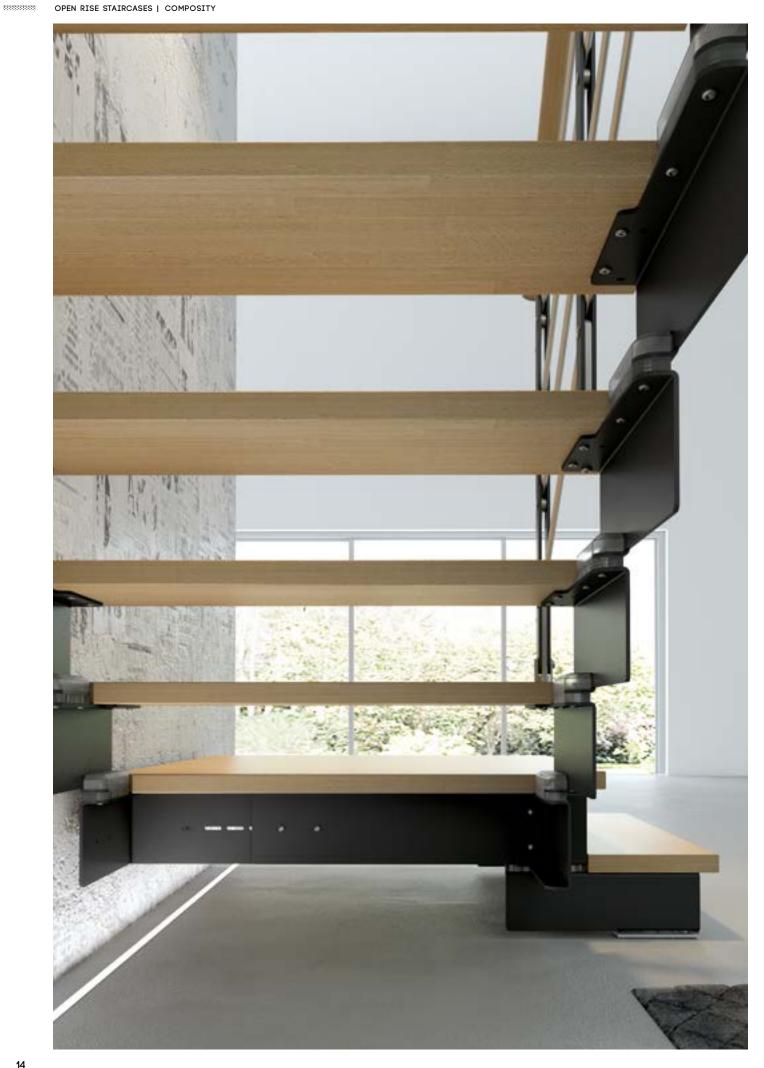
It can be square, rectangular, L shape, circular, or may be a direct landing to the ceiling slab.

Height between the floors: vertical distance that goes from the finished flooring of the lower level to the finished flooring of the upper level.



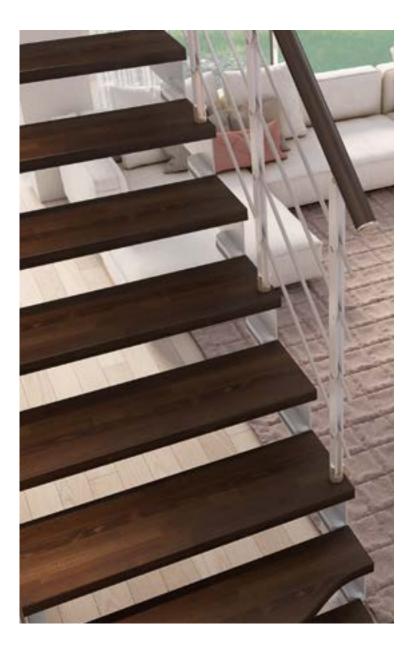
OPEN RISE STAIRCASES











Previous pages

Composity 13 steps, straight configuration. Steps and handrails Walnut 25, structure and railing (model Minimal) white.

Above

Detail of the mounting of the railing Minimal on the step. Steps and handrails Walnut 25, structure and railing (model Minimal) white.

Left page

Detail of the landing. Steps and handrail Natural 12, anthracite grey structure and railings (Minimal model).

Left

Close-up of steps. Steps and handrail Walnut 25, white structure and railings (Minimal model).

INTERNATIONAL PATENTED









Above

Close-up of how the vertical rails are fixed to the step. Steps and handrail Sand 27, anthracite grey structure and railing.

Previous pages

Composity 12 steps, configuration with one turn (landing). Steps and handrails White 84, structure and railing (model with vertical columns) white.

Left

Composity 12 steps, configuration with 1 turn. Steps and handrails Walnut 25, structure and railing (model with vertical columns) white. Close-up of turn created with 3 space-saving steps.

INTERNATIONAL PATENTED

Below

Close-up of the structure and anchoring to the step. Steps and handrail Natural 12, white structure and railings.



MATERIALS AND COLORS

STEPS

- Solid beech wood, 1' 5/8" (40 mm) thickness
- No knots or splits, maximum stability and mechanical strength thanks to Finger Joint technology
- Non-toxic water-based coating: 3 layers of paint

HANDRAIL

• In solid beech wood in same colour as steps

STRUCTURE

- Steel modular elements
- Powder coated with matt scratch proof finish

RAILING (two models)

- Steel vertical columns painted in the same colour as the structure (distance between the columns less than 3'7/8" - 10 cm)
- Painted steel uprights in same colour as structure and satin finish horizontal stainless steel cables

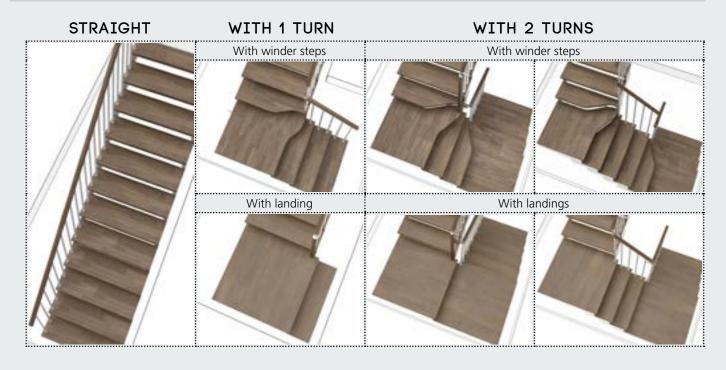
Wood colour (steps and handrail)



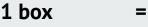
Steel colour (structure and railing)

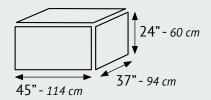


CONFIGURATIONS



PACKAGE





The measures of the box may vary

1 complete staircase with 12 steps

Structure, steps, railing (internal side), handrail

Choose between:

Straight staircase: • 12 straight steps

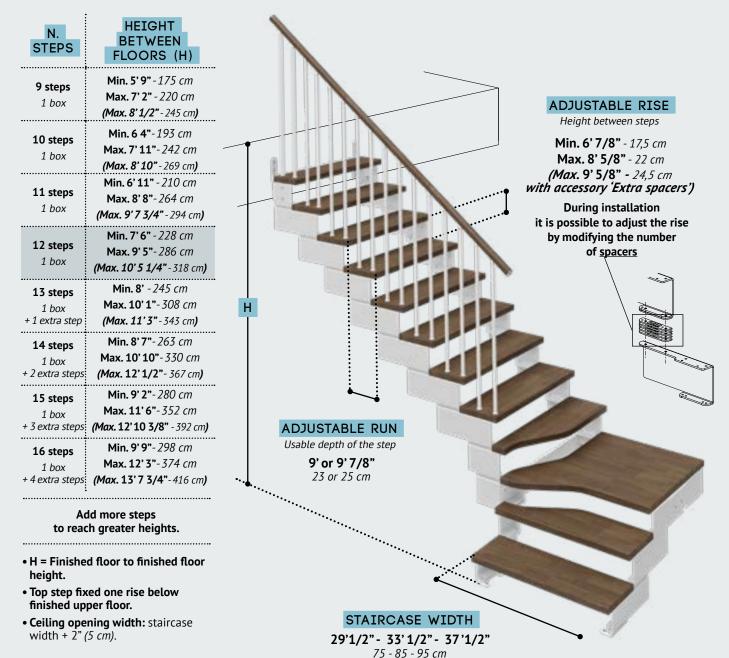
Staircase with 1 turn: • 9 straight steps + 3 winder steps (2 versions) • 11 straight steps + 1 landing

Staircase with 2 turns: • 6 straight steps + 6 winder steps (2 versions) • 10 straight steps + 2 landings

MEASUREMENTS valid for all the configurations

The SYSTEM FOR ADJUSTING THE HEIGHT BETWEEN THE STEPS (RISE) allows you to:

- Obtain different heights between floors with the same number of steps.
- Obtain the height between the floors as required with more or fewer steps (this means you can find the best compromise between the step height and the space occupied by the staircase).



DIRECTION OF ASCENT



Counter clockwise





TURN POSITION

Botton

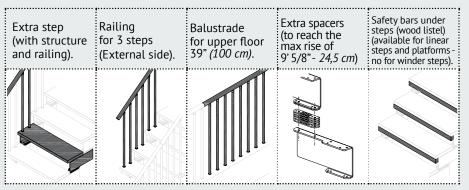
Middle

Тор





ACCESSORIES









Previous pages

Knock 13 steps, configuration with 1 turn. Steps and handrail White 84, white structure and railing. Integrated lighting in the spacers.



Left

Close-up of structure and floor support.

Steps and handrail White 84, white structure and railing.

Right page

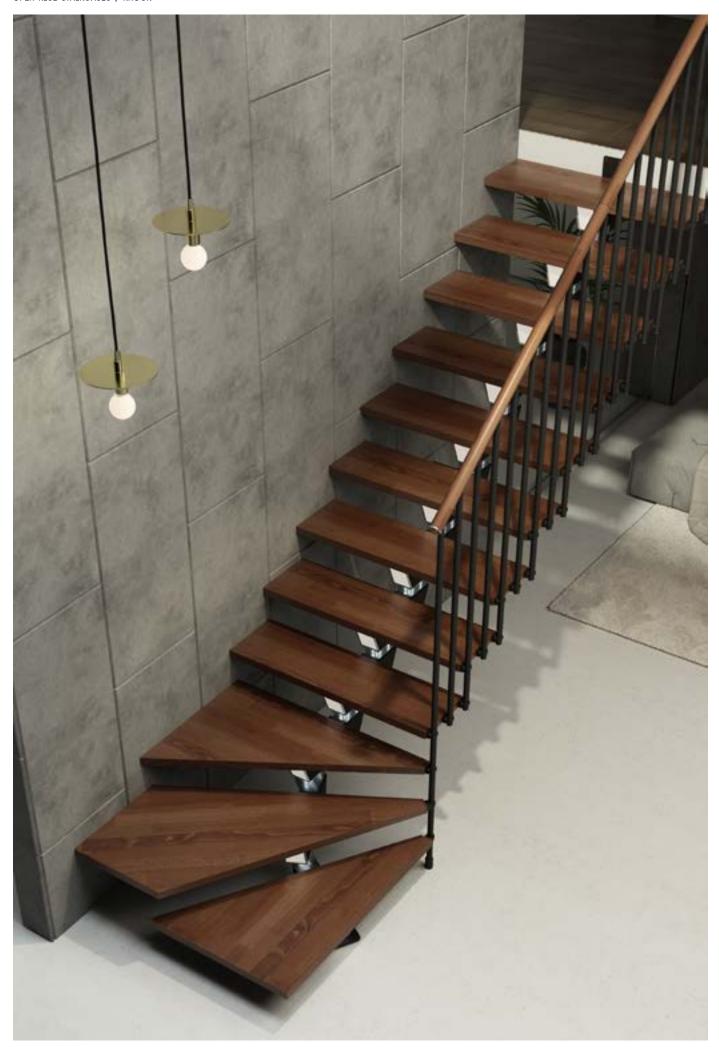
Knock 12 steps, configuration with 2 turns. Steps and handrail Sand 27, white structure and railing.

Below

Detail of the structure. Steps and handrail White 84, white structure and railing.







Left page

Knock 12 steps, configuration with 1 turn. Steps and handrail Walnut 25, anthracite grey structure and railing.

Detail of the structure and of the spacers with integrated lighting. Steps and handrail Walnut 25, white structure and railing.



MATERIALS AND COLORS

STEPS

- Solid beech wood, 1' 5/8" (40 mm) thickness
- No knots or splits, maximum stability and mechanical strength thanks to Finger Joint technology
- Non-toxic water-based coating: 3 layers of paint

HANDRAIL

• In solid beech wood in same colour as the steps

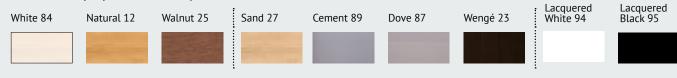
STRUCTURE

- Steel modular elements
- Powder coated with matt scratch proof finish

RAILING (two models)

- Steel vertical columns painted in the same colour as the structure (distance between the columns less than 3'7/8" - 10 cm)
- Painted steel uprights in same colour as structure and satin finish horizontal stainless steel cables

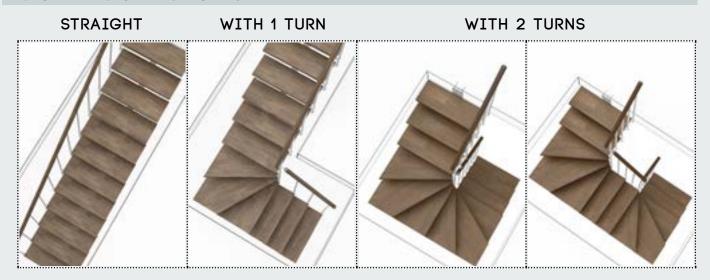
Wood colour (steps and handrail)



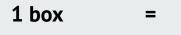
Steel colour (structure and railing)

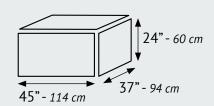


CONFIGURATIONS



PACKAGE





The measures of the box may vary

1 complete staircase with 12 steps

Structure, Steps, Railing (Internal side), Handrail

Choose between:

Straight staircase:

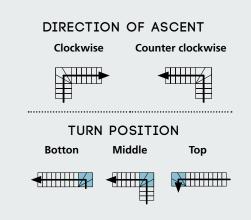
12 straight steps

Staircase with 1 turn:

9 straight steps + 3 winder steps

Staircase with 2 turns:

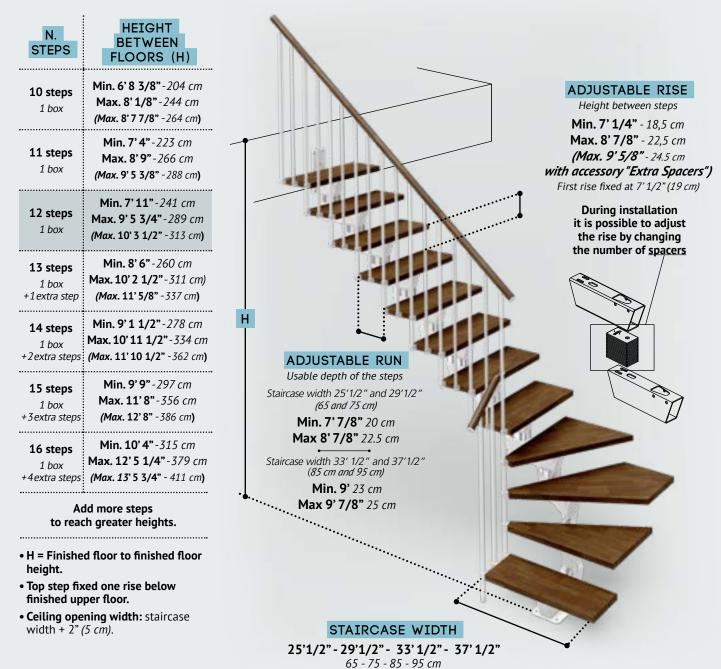
6 straight steps + 6 winder steps



MEASUREMENTS valid for all the configurations

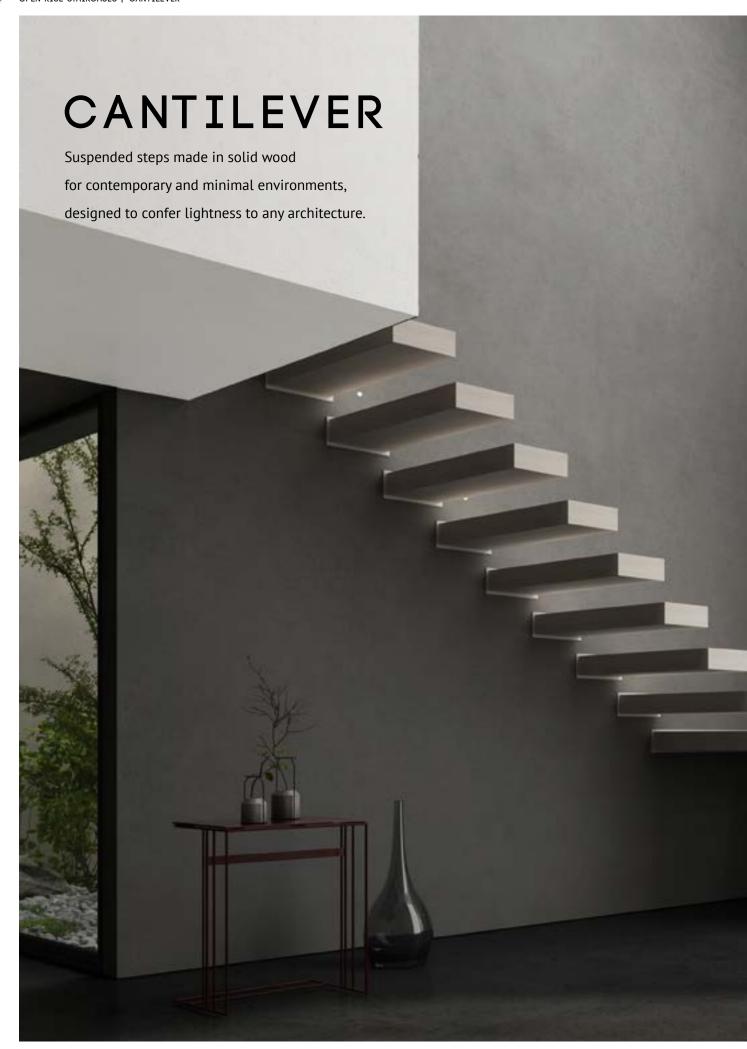
The **SYSTEM FOR ADJUSTING THE HEIGHT BETWEEN THE STEPS** (RISE) allows you to:

- Obtain different heights between floors with the same number of steps.
- Obtain the height between the floors as required with more or fewer steps (this means you can find the best compromise between the step height and the space occupied by the staircase).

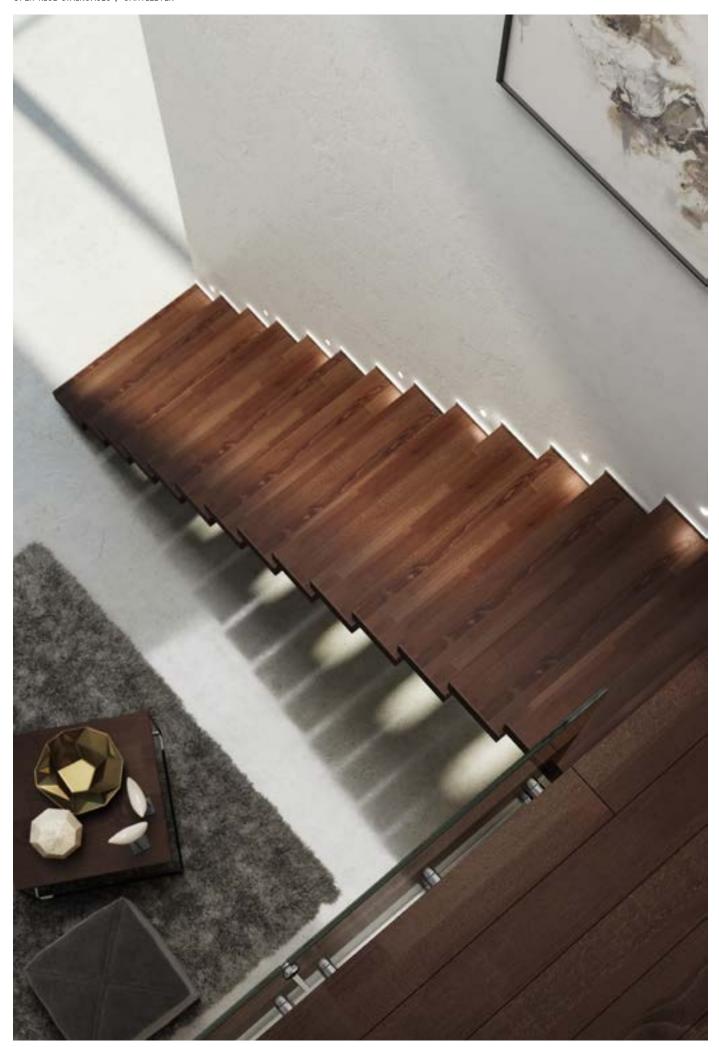


ACCESSORIES

Extra step (with structure and railing).	Railing for 3 steps (External side).	Balustrade for upper floor 39" <i>(100 cm)</i> .	Lateral support.	Safety bars under step.	Extra spacers (to reach the max rise of 9' 5/8" - <i>24,5 cm</i>)	LED lighting between the steps.







Previous pages

13 steps Cantilever configuration with 1 landing. Steps White 84, white structure.

Left page

14 steps Cantilevers, rectilinear configuration. Steps Walnut 25, white structure.



Above

Detail step and wall fixing. Steps Walnut 25, white structure.

Subsequent Pages

14 steps Cantilevers, rectilinear configuration. Steps White 84, white structure.





STEPS

- In solid beech wood
- No knots or splits, maximum stability and mechanical strength thanks to Finger Joint technology
- Cantilever with recesses arranged to receive the steel structure fixed to the wall
- · Non-toxic water-based coating: 3 layers of paint

STRUCTURE

- Modular steel elements to fix to the wall
- · Powder coated with matt scratch proof finish

RAILING

• For safety reasons it is appropriate to install on the steps a railing to be bought separately

Wood colour (steps)



Steel colour (structure)

White

CONFIGURATIONS

STRAIGHT WITH 1 TURN

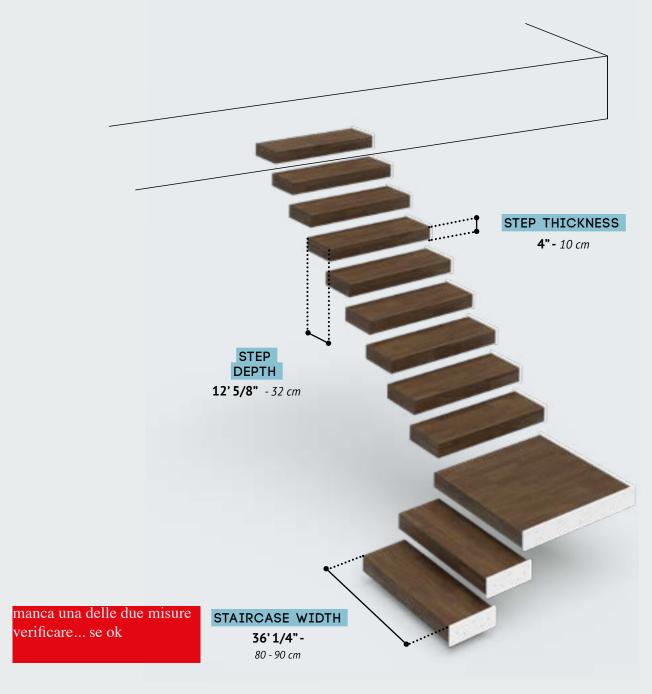
PACKAGE

1 box = **1 step** Structure, steps and fixings

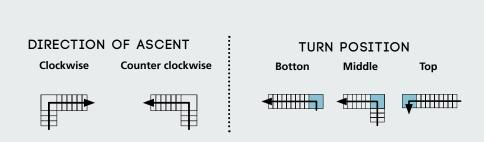
At one's choice between:



The measures of the box may vary

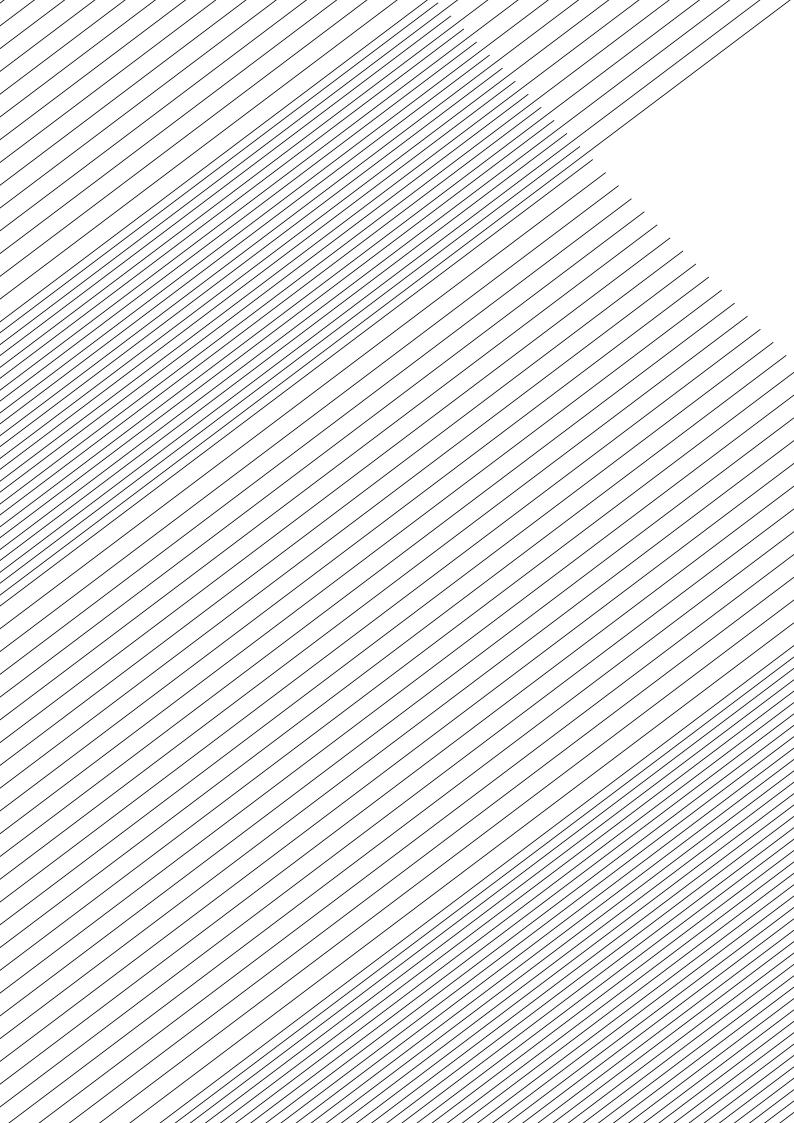


- Top step fixed one rise below finished upper floor.
- Ceiling opening width: staircase width + 2" (5 cm).

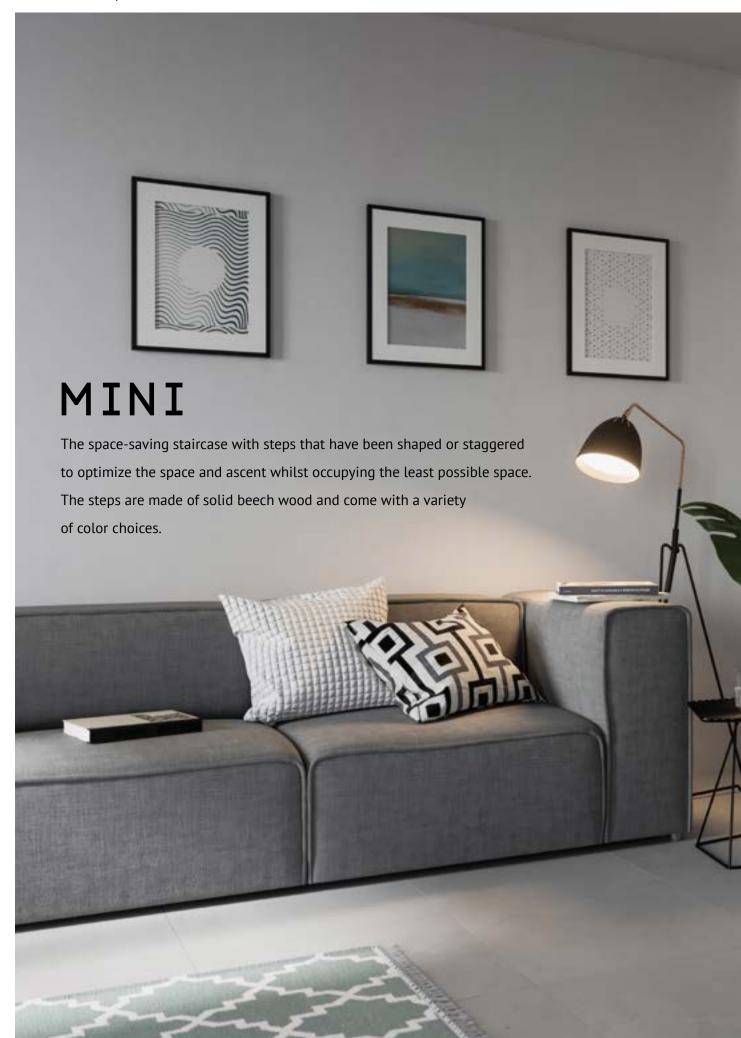




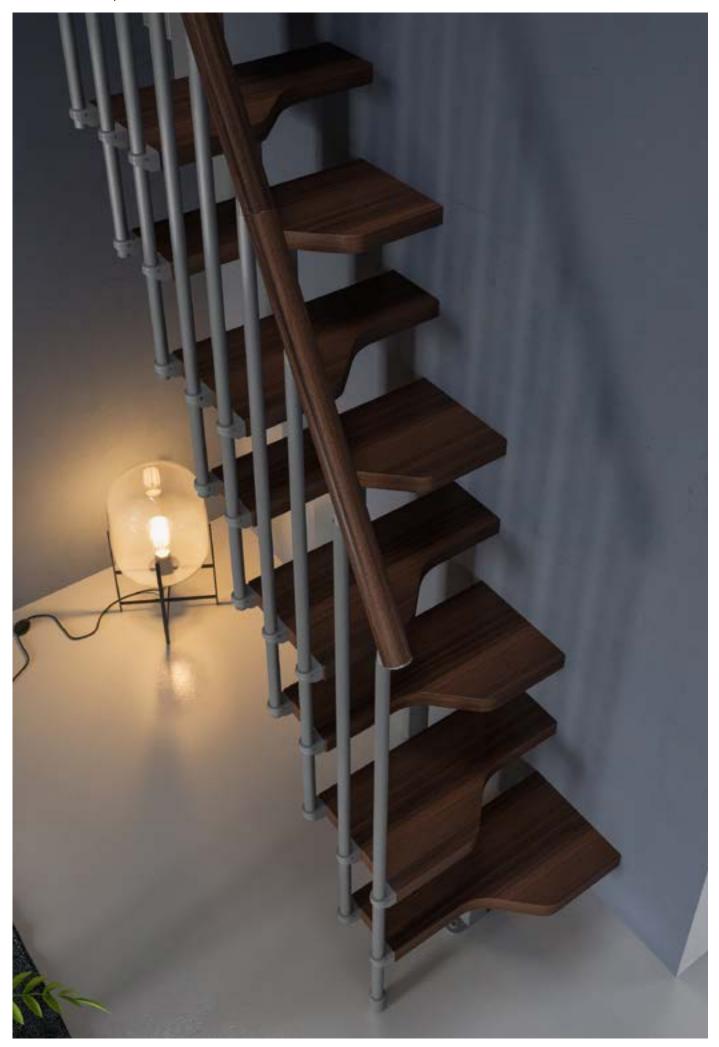
Consult a structural engineer to make sure the walls where the steps will be attached to are load-bearing.



SPACE SAVING STAIRCASES







Left page

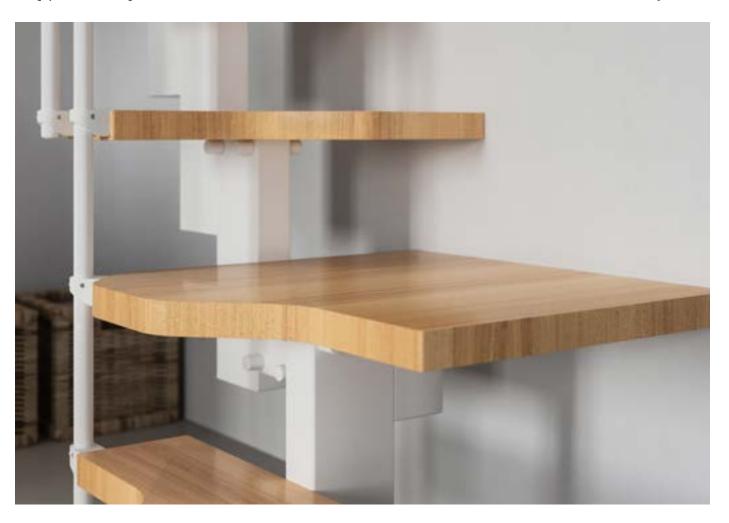
Close-up of step shape with alternating tread. Steps and handrail Walnut 25, silver grey structure and railing.

Previous page

Mini 13 steps, configuration with one turn. Steps and handrail Natural 12, white structure and railings.

Below

Close-up of space-saving landing. Steps and handrail Natural 12, white structure and railings.



MATERIALS AND COLORS

STEPS

- Solid beech wood, 1' 5/8" (40 mm) thickness
- No knots or splits, maximum stability and mechanical strength thanks to Finger Joint technology
- Non-toxic water-based coating: 3 layers of paint

HANDRAIL

In solid beech wood in same colour as steps

STRUCTURE

- Steel modular elements
- Powder coated with scratch proof finish

RAILING

 Steel vertical columns painted in the same colour as the structure (distance between the columns less than 3'7/8" - 10 cm)

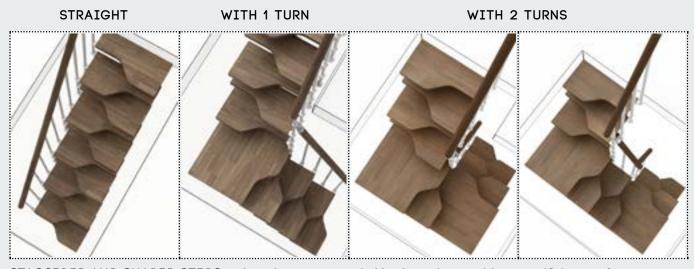
Wood colour (steps and handrail)



Steel colour (structure and railing)



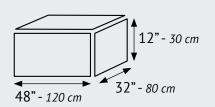
CONFIGURATIONS



STAGGERED AND SHAPED STEPS: reduce the space occupied by the staircase without sacrificing comfort.

PACKAGE

1 box



The measures of the box may vary

1 complete staircase with 11 steps

Structure, steps, railing (internal side), handrail

Choose between:

Straight staircase: 11 straight steps

Staircase with 1 turn: 10 straight steps + 1 landing **Staircase with 2 turns:** 9 straight steps + 2 landings

The **SYSTEM FOR ADJUSTING THE HEIGHT BETWEEN THE STEPS** (RISE) allows you to:

- Obtain different heights between floors with the same number of steps.
- Obtain the height between the floors as required with more or fewer steps (this means you can find the best compromise between the step height and the space occupied by the staircase).

NUMBER STEPS	HEIGHT BETWEEN FLOORS (H)
9 steps	Min. 6' 7" -201 cm
1 box	Max. 7' 9" -237 cm
10 steps <i>1 box</i>	Min. 7' 3" -221 cm Max. 8' 6 3/4" -261 cm
11 steps <i>1 box</i>	Min. 7' 11" -241 cm Max. 9' 4" -285 cm
12 steps	Min. 8' 6 3/4" - 261 cm
1 box +1 extra step	Max. 10' 1" - 309 cm
13 steps	Min. 9' 2" -281 cm
1 box +2 extra steps	Max. 10' 11" -333 cm
14 steps	Min. 9' 10" -301 cm
1 box +3 extra steps	Max. 11' 8" -357 cm

Add more steps to reach greater heights.

- H = Finished floor to finished floor height.
- Top step fixed one rise below finished upper floor.
- **Ceiling opening width:** staircase width + 2" (5 cm).

ADJUSTABLE RISE Height between steps Min. 7' 7/8" - 20 cm Max. 9' 1/2" - 24 cm First rise fixed at 8' 1/4" - 21 cm **During installation** it is possible to adjust the rise thanks to vertical holes present in the structure н MAX RUN Usable depth of the steps 9' 1/2" - 24 cm SPACE OCCUPIED AT LOWER FLOOR With 11 steps **56"** - 148 cm STAIRCASE WIDTH **24" -** 61 cm

DIRECTION OF ASCENT

Clockwise

Counter clockwise





TURN POSITION

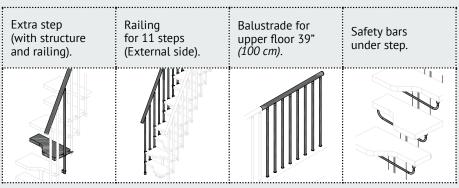
Botton

Middle

Тор







SMALL

The Small staircase designed to optimise the available space with a practical and safe solution. The shape of the steps allows the space occupied to be decreased without loosing the comfort of run up the stair.







Previous pages

Small 11 steps, straight configuration. Steps, structure, railing natural finish and white handrail.

Left

Close-up of step shape with alternating tread. Steps, structure, railing natural finish and white handrail.

Right page

Small 11 steps, straight configuration. Natural finish steps, structure, railing and silver grey handrail.



MATERIALS AND COLORS

STEPS

- In birch plywood, thickness 1' 1/8" (29 mm)
- · Excellent stability and high mechanical strength
- Non-toxic water-based coating: 3 layers of paint

HANDRAIL

• In plastic material in the same colour as the structure

STRUCTURE

- Steel modular elements
- Powder coated with matt scratch proof finish

RAILING

 Painted steel vertical rails matching the colour of the structure

Wood colour (steps)

Natural



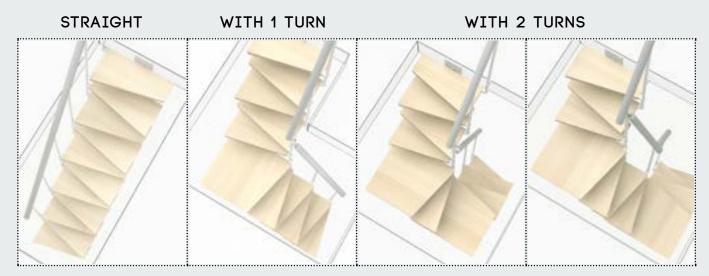
Steel colour (structure and railing)

White

Silver grey



CONFIGURATIONS



STAGGERED AND SHAPED STEPS: reduce the space occupied by the staircase without sacrificing comfort.

PACKAGE

1 box

=

12" - 30 ст

1 complete staircase with 11 steps

Structure, steps, railing (internal side), handrail

Choose between:

Straight staircase: 11 straight steps

Staircase with 1 turn: 10 straight steps + 1 landing **Staircase with 2 turns:** 9 straight steps + 2 landings

48" - 120 cm

The measures of the box may vary

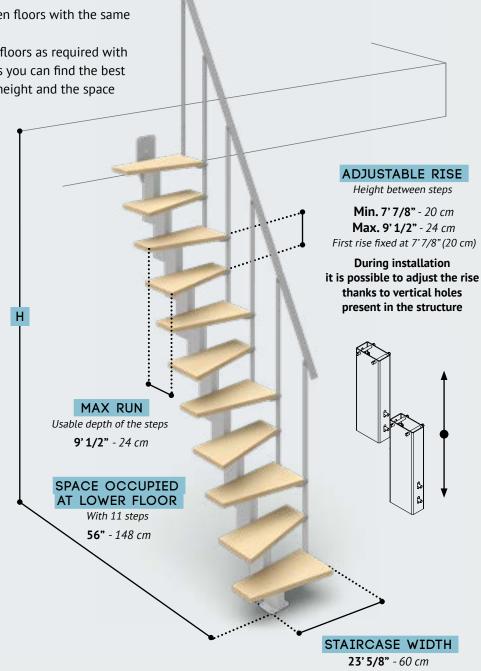
The SYSTEM FOR ADJUSTING THE HEIGHT BETWEEN THE STEPS (RISE) allows you to:

- Obtain different heights between floors with the same number of steps.
 - Obtain the height between the floors as required with more or fewer steps (this means you can find the best compromise between the step height and the space occupied by the staircase).

N. STEPS	HEIGHT BETWEEN FLOORS (H)
9 steps 1 box	Min. 6' 6 3/4" - 200 cm Max. 7' 8 7/8" - 236 cm
10 steps <i>1 box</i>	Min. 7' 2 5/8" - 220 cm Max. 8' 6 3/8" - 260 cm
11 steps <i>1 box</i>	Min. 7' 10 1/2" - 240 cm Max. 9' 3 3/4" - 284 cm
12 steps 1 box+1 extra step	Min. 8' 6 3/8" - 260 cm Max. 10' 1 1/4" - 308 cm
13 steps 1 box + 2 extra steps	Min. 9' 2 1/4" - 280 cm Max. 10' 10 3/4" - 332 cm
14 steps 1 box + 3 extra steps	Min. 9' 10 1/8" - 300 cm Max. 11' 8 1/8" - 356 cm

Add more steps to reach greater heights.

- H = Finished floor to finished floor height.
- Top step fixed one rise below finished upper floor.
- **Ceiling opening width:** staircase width + 2" (5 cm).



DIRECTION OF ASCENT

Clockwise Counter clockwise





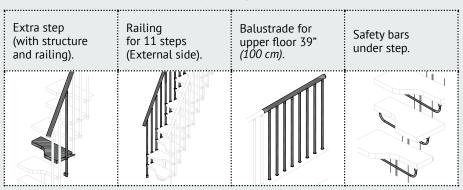
Botton

Middle

Тор









SPIRAL STAIRCASES







Left page

Hoop 13 steps. Natural finish steps, structure, railing and silver grey handrail.

Previous pages

Hoop 13 steps. Steps, structure, railing natural finish and white handrail.

Above

Close-up of first step and curve angle of the steps. Steps, structure, railing natural finish and white handrail.

MATERIALS AND COLORS

STEPS

- In birch plywood, thickness 1' 1/8" (29 mm)
- · Excellent stability and high mechanical strength
- Non-toxic water-based coating: 3 layers of paint

HANDRAIL

• In plastic material in the same colour as the structure

STRUCTURE

- Steel modular elements
- Powder coated with matt scratch proof finish

RAILING

 Steel vertical columns painted in the same colour as the structure (distance between the columns less than 3'7/8" - 10 cm)

Wood colour (steps)

Natural



Steel colour (structure and railing)

White

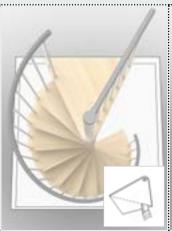
Silver grey



CONFIGURATIONS

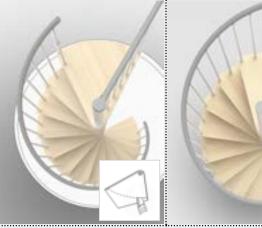
SQUARE OPENING

(stair landing included)



ROUND OPENING (stair landing included)

NG DIRECT LANDING ATHE FLOOR SLAB (stair without landing)



UNIVERSAL LANDING WITH 60° OPENING: adaptable to any opening during installation.

4 STEPS EVERY 90°: this reduces the space occupied without loosing comfort.

PACKAGE

1 box

=

37" - 94 cm

1 complete staircase of 13 steps (landing included)

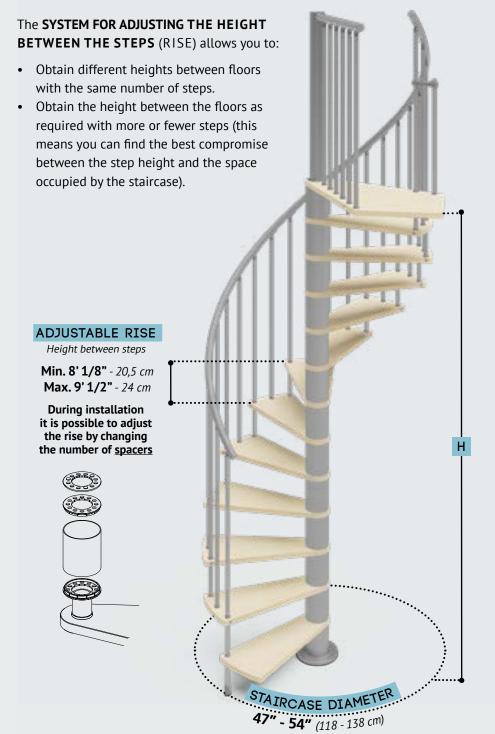
Structure, steps, railing, handrail

24" - 60 cm

1 complete staircase with 12 steps (without landing)

Structure, steps, railing, handrail

The measures of the box may vary



N. STEPS	HEIGHT BETWEEN FLOORS (H)
10 steps 1 box	Min. 6' 8 3/4" - 205 cm Max. 7' 10 1/2" - 240 cm
11 steps <i>1 box</i>	Min. 7' 5" - 226 cm Max. 8' 8" - 264 cm
12 steps <i>1 box</i>	Min. 8' 1" - 246 cm Max. 9' 5 3/8" - 288 cm
13 steps 1 box	Min. 8' 9 1/8" - 267 cm Max. 10' 2 7/8" - 312 cm
14 steps 1 box+1 extra step	Min. 9' 5" - 287 cm Max. 11' 1/4" - 336 cm
15 steps 1 box+2 extra steps	Min. 10' 1 1/4" - 308 cm Max. 11' 9 3/4" - 360 cm
chira steps	

Add more steps to reach greater heights.

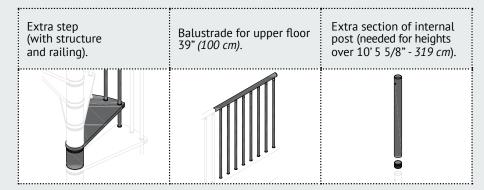
- H = Finished floor to finished floor height.
- Staircase landing included: top universal landing fixed at the same level as the finished upper floor.
- Staircase without landing: top step fixed one rise below finished upper floor.
- Ceiling opening diameter: staircase diameter + 2" (5 cm).

DIRECTION OF ASCENT

Clockwise Counter clockwise







PHOLA

The modular spiral staircase which combines the warmth of solid wood with the strength of steel, offering a variety of combinations of diameters and finishes.









Previous pages

Phola 13 steps. Steps and handrail Sand 27, structure and railing white.

Left

Close-up of the first step and anchoring to the railing. Steps and handrails Sand 27, structure and railing anthracite grey.

Above

Phola 13 steps. Steps and handrail Walnut 25, structure and railing anthracite grey.

Right page

Phola 13 steps. Steps Sand 27, handrail in white plastic, structure and railing white. Close-up of universal top landing.



MATERIALS AND COLORS

STEPS

- Solid beech wood, 1'5/8" (40 mm) thickness
- No knots or splits, maximum stability and mechanical strength thanks to Finger Joint technology
- Non-toxic water-based coating: 3 layers of paint

HANDRAIL

· In plastic material matching the colour of the structure

STRUCTURE

- Steel modular elements
- Powder coated with matt scratch proof finish

RAILING

 Painted steel vertical rails matching the colour of the structure

Wood colour (steps)



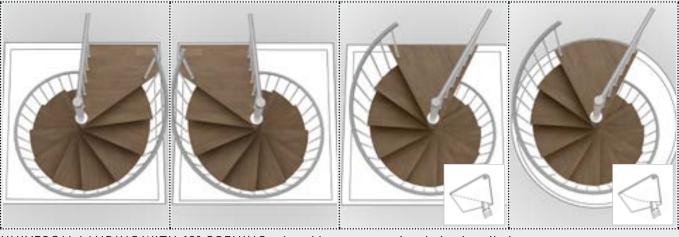
Steel colour (structure and railing)



CONFIGURATIONS

SQUARE OPENING

ROUND OPENING



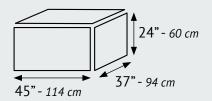
UNIVERSAL LANDING WITH 60° OPENING: adaptable to any opening during installation

PACKAGE

1 box =

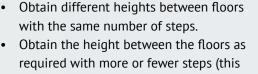
1 complete staircase of 13 steps (landing included)

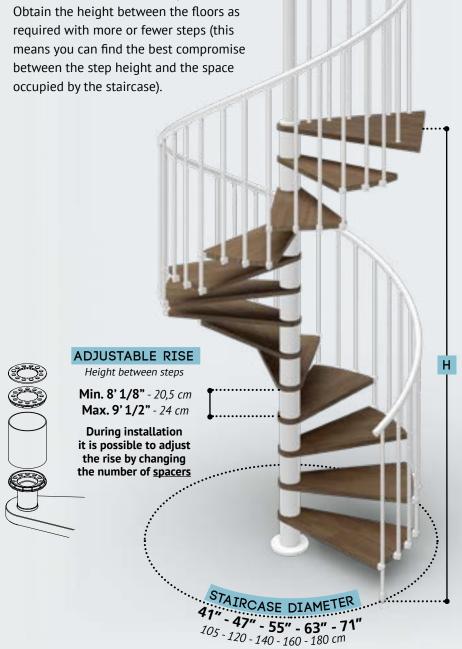
Structure, steps, railing, handrail



The measures of the box may vary

The SYSTEM FOR ADJUSTING THE HEIGHT BETWEEN THE STEPS (RISE) allows you to:





N. STEPS	HEIGHT BETWEEN FLOORS (H)
10 steps 1 box	Min. 6' 8 3/4" - 205 cm Max. 7' 10 1/2" - 240 cm
11 steps <i>1 box</i>	Min. 7' 5" - 226 cm Max. 8' 8" - 264 cm
12 steps <i>1 box</i>	Min. 8' 1" - 246 cm Max. 9' 5 3/8" - 288 cm
13 steps <i>1 box</i>	Min. 8' 9 1/8" - 267 cm Max. 10' 2 7/8" - 312 cm
14 steps 1 box+1 extra step	Min. 9' 5" - 287 cm Max. 11' 1/4" - 336 cm
15 steps 1 box +2 extra steps	Min. 10' 1 1/4" - 308 cm Max. 11' 9 3/4" - 360 cm
16 steps 1 box+3 extra steps	Min. 10' 9 1/8" - 328 cm Max. 12' 7 1/8" - 384 cm

Add more steps to reach greater heights.

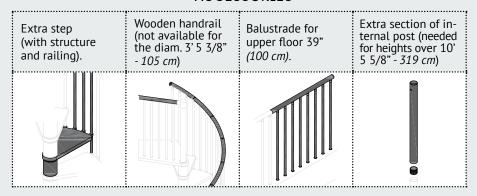
- H = Finished floor to finished floor height.
- · Top universal landing fixed at the same level as the finished upper floor.
- Ceiling opening diameter: staircase diameter + 2" (5 cm).

DIRECTION OF ASCENT

Clockwise Counter clockwise







TEKLA

The square base spiral staircase is perfect for installing between two or more walls. The shape of the steps has been specifically developed to make the most of all the space with a practical and functional solution.





Previous pages

Tekla 13 steps. Steps and handrail White 84, white structure and railing.

Below

Close-up of steps and anchoring to the railing. Steps and handrail White 84, white structure and railing.

Right page

Phola 13 steps. Steps Walnut 25, handrail in black plastic, structure and railing anthracite grey. Close-up of universal top landing.





MATERIALS AND COLORS

STEPS

- Solid beech wood, 1' 5/8" (40 mm) thickness
- No knots or splits, maximum stability and mechanical strength thanks to Finger Joint technology
- Non-toxic water-based coating: 3 layers of paint

HANDRAIL

· In plastic material matching the colour of the structure

STRUCTURE

- Steel modular elements
- Powder coated with matt scratch proof finish

RAILING

 Steel vertical columns painted in the same colour as the structure (distance between the columns less than 3'7/8" - 10 cm)

Wood colour (steps)

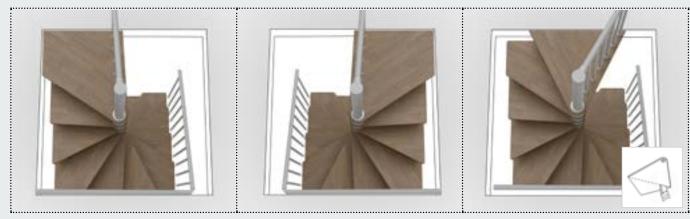


Steel colour (structure and railing)



CONFIGURATIONS

SQUARE OPENING



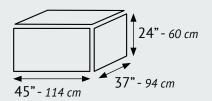
UNIVERSAL LANDING WITH 60° OPENING: adaptable to any opening during installation.

SQUARE BASE SPIRAL STAIRCASE: adapts to corners perfectly.

PACKAGE

1 box = 1 complete staircase of 13 steps (landing included)

Structure, steps, railing (two sides), handrail



The measures of the box may vary

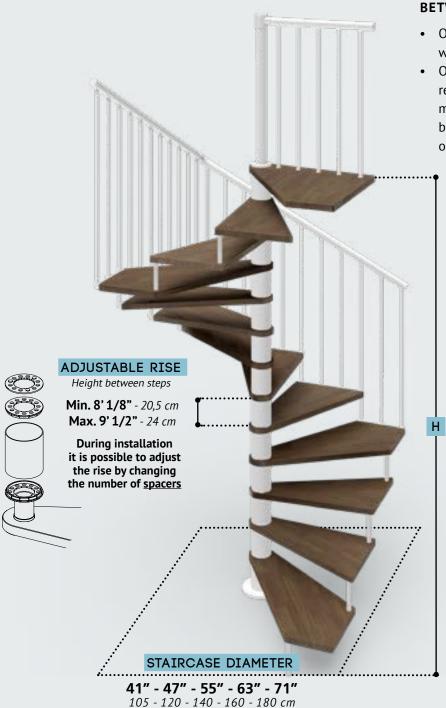
The **SYSTEM FOR ADJUSTING THE HEIGHT BETWEEN THE STEPS** (RISE) allows you to:

- Obtain different heights between floors with the same number of steps.
- Obtain the height between the floors as required with more or fewer steps (this means you can find the best compromise between the step height and the space occupied by the staircase).

N. STEPS	HEIGHT BETWEEN FLOORS (H)
10 steps <i>1 box</i>	Min. 6' 8 3/4" - 205 cm Max. 7' 10 1/2" - 240 cm
11 steps 1 box	Min. 7' 5" - 226 cm Max. 8' 8" - 264 cm
12 steps 1 box	Min. 8' 1" - 246 cm Max. 9' 5 3/8" - 288 cm
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14 steps 1 box+1 extra step	Min. 9' 5" - 287 cm Max. 11' 1/4" - 336 cm
15 steps 1 box+2 extra steps	Min. 10' 1 1/4" - 308 cm Max. 11' 9 3/4" - 360 cm
16 steps 1 box+3 extra steps	Min. 10' 9 1/8" - 328 cm Max. 12' 7 1/8" - 384 cm

Add more steps to reach greater heights.

- H = Finished floor to finished floor height.
- Top universal landing fixed at the same level as the finished upper floor.
- **Ceiling opening diameter:** staircase diameter + 2" (5 cm).



DIRECTION OF ASCENT

Clockwise Counter clockwise





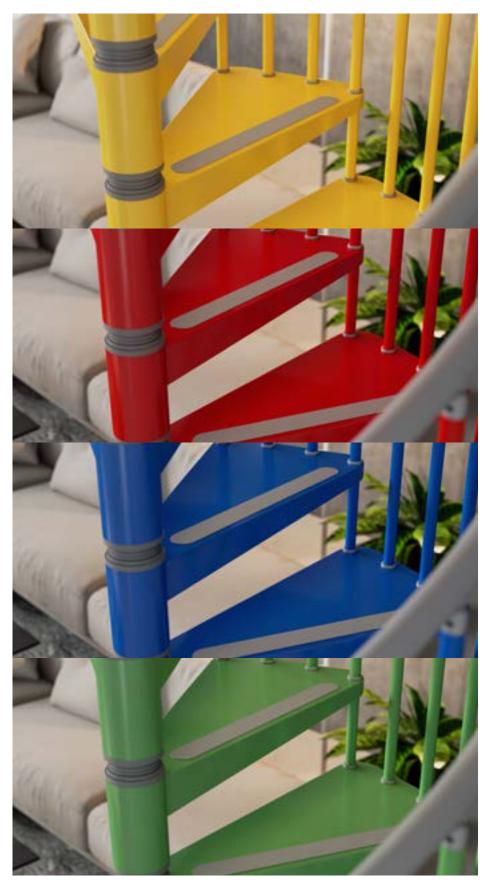
Extra step (with structure).	Railing (one side).	Wooden handrail (one side).	Balustrade for upper floor 39" (100 cm).	Extra section of internal post (needed for heights over 10' 5 5/8" - 319 cm).











Previous pages

Gamia Metal 13 steps. Steps, structure, railing silver grey. Railing and handrail grey.

Left page

Gamia Metal 13 steps. Steps, structure, railing and handrail white.

Above

Close-up of step and anti-slip strip available in red, yellow, blue and green

MATERIALS AND COLORS

STEPS

- In painted steel
- Maximum stability and mechanical strength
- Matt, scratch-proof, oven-dried epoxy powder coating
- Anti slip thanks to the strips on the steps

HANDRAIL

In plastic material

STRUCTURE

- Composed of painted steel spacers on which the steps are welded
- Powder coated with matt scratch proof finish

RAILING

 Vertical columns in painted steel (distance between the columns less than 3'7/8" - 10 cm)

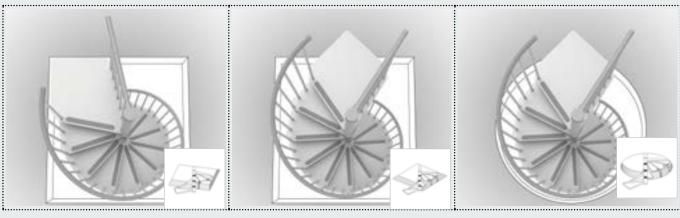
Steel colors (steps, structure and railing)

White RAL 9010 Silver RAL 3003 RAL 5002 RAL 6000 RAL 1023

CONFIGURATIONS

SQUARE OPENING

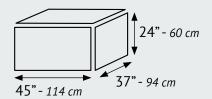
ROUND OPENING



UNIVERSAL LANDING WITH 60° OPENING: adaptable to any opening during installation.

PACKAGE

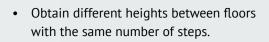
1 box = 1 complete staircase of 13 steps (landing included)
Structure, steps, railing, handrail



The measures of the box may vary

MEASUREMENTS valid for all the configurations

The SYSTEM FOR ADJUSTING THE HEIGHT BETWEEN THE STEPS (RISE) allows you to:



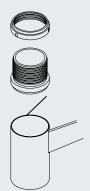
Obtain the height between the floors as required with more or fewer steps (this means you can find the best compromise between the step height and the space occupied by the staircase).

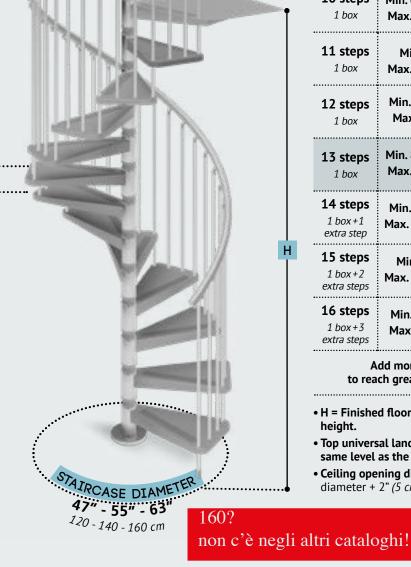
ADJUSTABLE RISE

Height between steps

Min. 8' 1/4" - 21 cm Max. 9' - 23 cm

During installation it is possible to adjust the rise by changing the height of the spacers





HEIGHT N. **BETWEEN STEPS** FLOORS (H) 10 steps Min. 6' 10 5/8" - 210 cm 1 box Max. 7' 6 1/2" - 230 cm 11 steps Min. 7' 7" - 231 cm Max. 8' 3 5/8" - 253 cm 1 box Min. 8' 3 1/4" - 252 cm 12 steps Max. 9' 5/8" - 276 cm 1 box Min. 8' 10 1/2" - 273 cm 13 steps Max. 9' 9 3/4" - 299 cm 1 box 14 steps Min. 9' 7 3/4" - 294 cm 1 box + 1Max. 10' 6 3/4" - 322 cm extra step 15 steps Min. 10' 4" - 315 cm 1 box + 2Max. 11' 3 7/8" - 345 cm extra steps 16 steps Min. 11' 1/4" - 336 cm 1 box + 3Max. 12' 7/8" - 368 cm extra steps

> Add more steps to reach greater heights.

- H = Finished floor to finished floor
- Top universal landing fixed at the same level as the finished upper floor.
- Ceiling opening diameter: staircase diameter + 2" (5 cm).

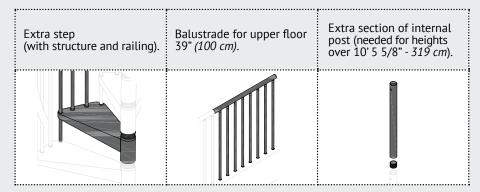
DIRECTION OF ASCENT

Clockwise Counter clockwise





ACCESSORIES















Previous pages

Exterior Zink 13 steps in galvanized steel.

Left page

Exterior Zink 13 steps in galvanized steel and painted white (RAL 9010).

Above

Detail of the departure step in galvanized steel and non-slip embossing.

MATERIALS AND COLORS

STEPS

- In hot-dip galvanised steel
- · Anti-slip raised pattern
- · Maximum stiffness and resistance to trampling

HANDRAIL

• In plastic material

Steel colors (steps, structure and railing)

Galvanised

Galvanised and painted White RAL 9010

STRUCTURE

• Consisting of hot-dip galvanised steel spacers attached to the steps

RAILING

 Hot-dip galvanised steel vertical columns (distance between the columns less than 3' 7/8" - 10 cm)

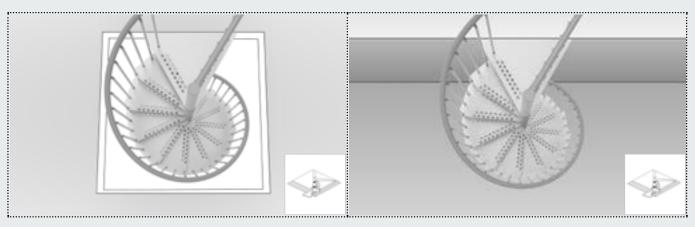
Note

Hot-dip galvanising is the best steel protection against corrosion and atmospheric agents: any imperfection of the surface is the natural consequence of this treatment.

CONFIGURATIONS

SQUARE OPENING

DIRECT LANDING AT THE FLOOR SLAB

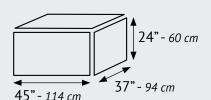


LANDING WITH 60° OPENING

PACKAGE

1 box = 1 complete staircase of 13 steps (landing included)

Structure, steps, railing, handrail



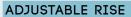
The measures of the box may vary

MEASUREMENTS valid for all the configurations

The SYSTEM FOR ADJUSTING THE HEIGHT BETWEEN THE STEPS (RISE) allows you to:

Obtain different heights between floors with the same number of steps.

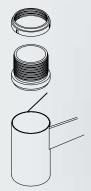
Obtain the height between the floors as required with more or fewer steps (this means you can find the best compromise between the step height and the space occupied by the staircase).

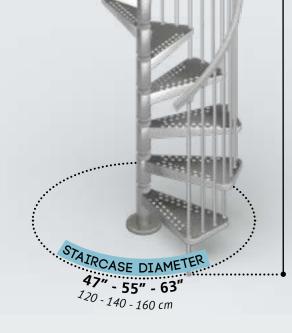


Height between steps

Min. 8' 1/4" - 21 cm **Max. 9'** - 23 cm

During installation it is possible to adjust the rise by modifying the number of spacers





N. STEPS	HEIGHT BETWEEN FLOORS (H)
10 steps 1 box	Min. 6' 10 5/8" - 210 cm Max. 7' 6 1/2" - 230 cm
11 steps 1 box	Min. 7' 7" - 231 cm Max. 8' 3 5/8" - 253 cm
12 steps 1 box	Min. 8' 3 1/4" - 252 cm Max. 9' 5/8" - 276 cm
•••••	•
13 steps 1 box	Min. 8' 10 1/2" - 273 cm Max. 9' 9 3/4" - 299 cm
-	
1 box 14 steps 1 box +1	Max. 9' 9 3/4" - 299 cm Min. 9' 7 3/4" - 294 cm
1 box 14 steps 1 box+1 extra step 15 steps 1 box+2	Max. 9' 9 3/4" - 299 cm Min. 9' 7 3/4" - 294 cm Max. 10' 6 3/4" - 322 cm Min. 10' 4" - 315 cm

Add more steps to reach greater heights.

- H = Finished floor to finished floor height.
- Top universal landing fixed at the same level as the finished upper
- Ceiling opening diameter: staircase diameter + 2" (5 cm).

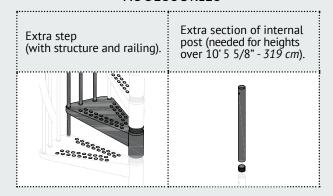
DIRECTION OF ASCENT

Clockwise Counter clockwise



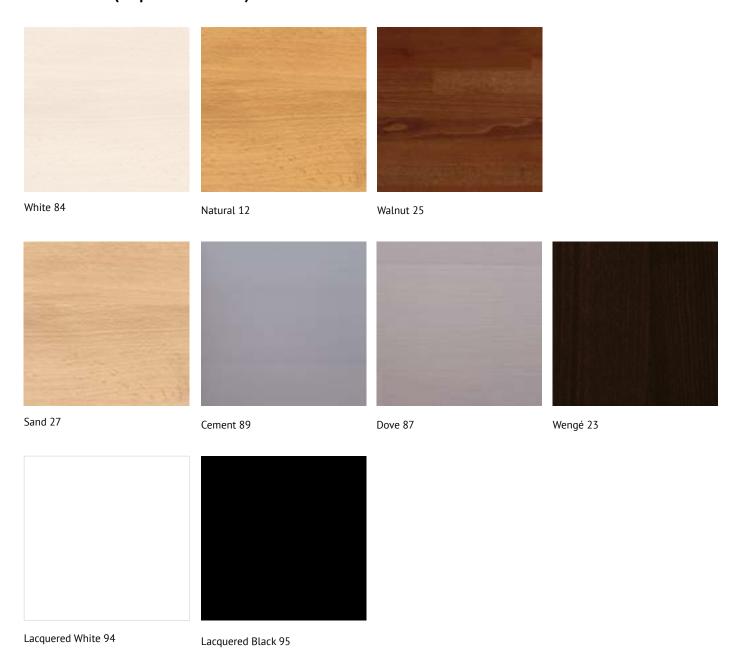


ACCESSORIES



COLORS

Wood colour (steps and handrail)



84

Steel colors (steps, structure and railing)





Galvanised



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